

**Seattle Envelope Company**  
 TEL 206 784-0904 FAX 206 782-3504  
 4700 9th AVENUE NW SEATTLE, WA 98107  
 WWW.SEATTLEENVELOPE.COM

**Outside View**  
**#10 Diagonal Seam Layout**  
**Die #102**  
**1up Sheet: 9-3/4 x 16-3/4**  
**Grain Short**

**Inside Title** - Please call for special layout.  
**Trim** - Exact adherence to die layout reduces the need for trim before die cutting. Position layout at one edge of press sheet using 1/8" bleed marks on sheet. Do not print Die Marks.  
**Grain** - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results, allow 1/8" tolerance. The quality of the printed stock directly affects the process, with profiles, die system or missing side guides having a negative impact. Variance can be minimized by using our scored. Grain direction is critical for Profile Dies.  
**Knockouts** - Please keep knockout areas free of ink and varnish, as they may cause glue to fall onto the sheet area. Print Fold Marks on sheet. Do not print Die Marks.  
**Guide and Grasper** - Please mark and if necessary a full bleed please add grasper and color bar dimension to the sheet area. Print Fold Marks on sheet. Do not print Die Marks.  
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**Critical design** may still require trim to insure folding balance.  
**Inside Title** - Please call for special layout.

**NO INK**

**FOLD MARKS**

**Bleed Variance**

3-1/2 4-1/8 3-3/8 1-13/16 8-3/4

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