

TEL 206 784.0904 800 843.2095  
4700 9<sup>th</sup> AVENUE NW SEATTLE, WA 98107  
www.seattleenvelope.com

**Seattle Envelope Company**

**Outside View  
Side Seam Layout  
Die #3  
1up Sheet: 9 x 8-1/2  
Grain Long**

1-1/4  
3-5/8  
6-1/2

NO INK

FOLDMARKS

**Bleeds** - We can not guarantee perfect bleeds. Slight variation occurs naturally in the die cutting & folding process. For best results, allow 1/8" tolerance. The quality of the printed stock affects the process, with press bounce larger orders (25,000+) or sending in stock that has been sat in press. **Variance** can be minimized by using our Pre-Press Die system on Pro-Proof Dies.

**Knockouts** - Please keep knockout areas free of ink and varnishes, as they may cause glue to fail. **Varnishing** the sheet and **Gripper** - Please mark and if turning a full flood please add gripper and color bar dimensions to the sheet size. **Printed Marks** on sheet. **Do not print Die Marks.**

**Trim** - Exact adherence to die layout reduces the need for firm before die cutting. **Position layout** at one edge of sheet size. **Printed Marks** on sheet. **Do not center layouts on press sheet.** Critical designs may still require firm to insure folding tolerances.

**Inside Tints** - Please call for special layout.

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